P 261 POLYESTER FILLING PRIMER





- High build.
- Excellent adhesion to all metallic, wooden and fiberglass surfaces.
- Ideal for large surfaces.
- Fast drying and easy sanding.
- Can be painted directly after sanding with all paint systems without any absorption and without any primer addition.

2K - Polyester System



HB BODY S.A. 570 22 SINDOS IND. AREA - THESSALONIKI - GREECE Tel.: +30 2310 790 000 Fax: +30 2310 790 010 http://www.hbbody.com • e-mail: exsales@hbbody.com





P 261 POLYESTER FILLING PRIMER

Technical Data Sheet No 121

VOC compliant with the regulations

2K polyester-based Spray Filling Primer

Suitable for filling of rough surface areas

Easily applied by spray gun

Easily sanded after 3-5 h at 23°C (73°F) , resulting in smooth non porous surface

General Technical Description

Mix 100 parts P 261 POLYESTER FILLING PRIMER with 5 parts **BODY HARDENER**

Addition 0 - 5% **BODY 780**



IR drying 6 - 10 min 60 - 70cm distance

Non force drv

3-5h / 23°C (73°F)

Short wave 6-10 min

Product Application: As a HS Sanding Primer (Apply on metallic surfaces)



100:5 mix with **BODY HARDENER** Pot life: 45min @23°C (73°F)



Addition 0 - 5% BODY 780



Ready to spray: 14 - 19 sec DIN 6 @ 20°C (68°F)



Gravity feed spray gun: 2.5 mm 1.5-2 bar (22-29psi)

inlet pressure 2x coats = 200-250µm (8-10mil) HVLP spray gun:



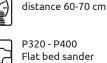
1.5 - 2 bar (22-29psi) inlet pressure 2x coats = 200-250µm (8-10mil)

1.7mm



15 - 20 min / 23°C (73°F) Final flash off time



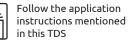


P 600 – P 800 Sanding by hand, wet





Always wear protective equipment



Flash Point: 31°C/88°F

Specific Gravity: 1.4 g/cm³

Solid Content (No thinner): 71% Weight

VOC (2004/42/EC) This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 530 g/L. 2004/42/IIB(c)(540)530

Theoretical Coverage:

Cleaning of equipment: Clean after final use with **BODY 740 ACRYL NORMAL**

of substrate a soft cloth and

Pretreatment / Cleaning



Clean substrate using **BODY 770 ANTISIL** NORMAL/BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried



Make sure you always use appropriate face protection and good ventilation

Remarks:

• Not recommended for spot panel repairs. Application only with Body Hardener. Mix well with the filler. Do not add more than 5% as this may cause staining of the topcoat finish. •Avoid other thinners (e.g. NITRO THINNER). • Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork. • Do not apply at temperatures below +5°C (40°F). • It can be used by countries that do not adopt the VOC legislation as well. Caution: Always check with a cloth and thinner if the panel is an OEM (E-COAT) panel. On OEM (E-COAT) panels, the cloth stays clean. Storage Shelf life: • Polyester materials have a limited shelf life. Store in a cool place

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immedi-ately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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(+5°C to 25°C) (40°F - 77°F) and use

within 12 months for best results.







areas

Most rough metallic surface

Wooden surfaces

Fiberalass

